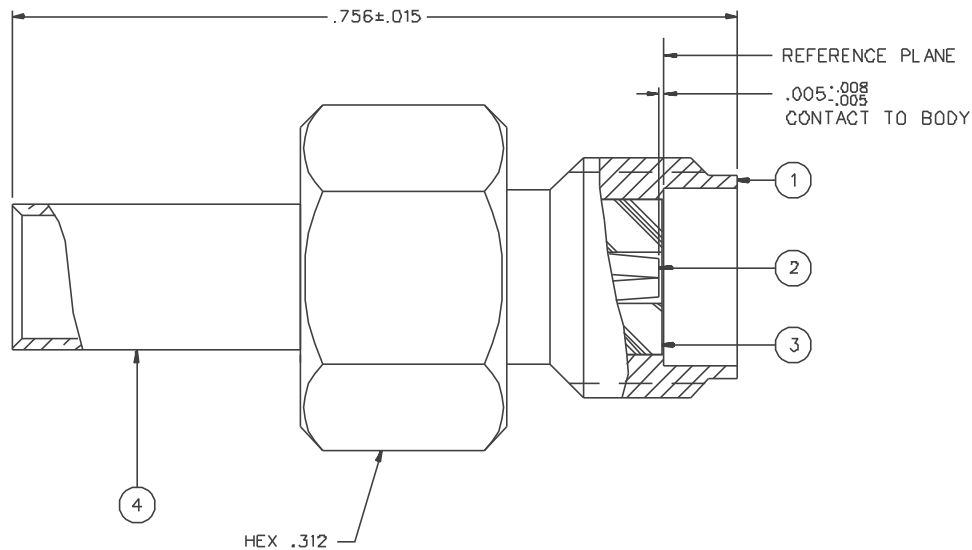


PART NUMBER	ITEM ① BCDY	ITEM ② CONTACT	ITEM ③ INSULATOR	ITEM ④ CRIMP SLEEVE
142-0303-011	BRASS GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER GOLD PL .00001 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN
142-0303-016	BRASS NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN	BERYLLIUM COPPER GOLD PL .00005 MIN OVER NICKEL PL .00005 MIN OVER COPPER PL .00005 MIN	TEFLON	COPPER NICKEL PL .0001 MIN OVER COPPER PL .00005 MIN



NOTES:

1. SPECIFICATIONS:

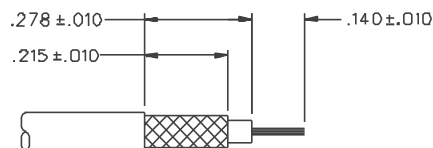
IMPEDANCE: 50 OHMS
 FREQUENCY RANGE: 0-12.4 GHz
 VSWR: 1.15-.02F MAX (F IN GHz)
 WORKING VOLTAGE: 250 VRMS MAX AT SEA LEVEL
 DIELECTRIC WITHSTANDING VOLTAGE: 750 VRMS MIN AT SEA LEVEL
 INSULATION RESISTANCE: 5000 MEGOHM MIN
 CONTACT RESISTANCE:
 CENTER CONTACT - INITIAL 3.0 MILLIOHM MAX, AFTER ENVIRONMENTAL 4.0 MILLIOHM MAX
 OUTER CONDUCTOR - INITIAL 2.0 MILLIOHM MAX
 AFTER ENVIRONMENTAL NOT APPLICABLE
 BODY TO CABLE - 0.5 MILLIOHM MAX (GOLD PLATED)
 5.0 MILLIOHM MAX (NICKEL PLATED)
 CORONA LEVEL: 190 VOLTS MIN AT 70,000 FEET
 INSERTION LOSS: .06 √F DB MAX (F IN GHz) AT 6 GHz
 RF LEAKAGE: -60 DB MIN AT 2.5 GHz
 RF HIGH POTENTIAL WITHSTANDING VOLTAGE: 500 VRMS MIN AT 4 AND 7 MHz

MECHANICAL:

ENGAGE/DISENGAGE TORQUE: 2 INCH-POUNDS MAX
 MATING TORQUE: 7-10 INCH POUNDS
 COUPLING PROOF TORQUE: NOT APPLICABLE
 COUPLING NUT RETENTION: NOT APPLICABLE
 CONTACT RETENTION: 6 LBS MIN
 CABLE ACCEPTABILITY: RG 18B/U, RG 316/U
 RC 161/U, RC 174/U
 CABLE HEX CRIMP SIZE: .12B
 CONTACT CRIMP TOOL: P/N 144-00DD-91D WITH POSITIONER 141-0000-907
 CABLE RETENTION: 20 LBS MIN AXIAL FORCE
 DURABILITY: 500 CYCLES MIN

ENVIRONMENTAL:

(MEETS OR EXCEEDS THE APPLICABLE PARAGRAPH OF MIL-C-39012)
 THERMAL SHOCK: MIL-STD-202, METHOD 107, CONDITION B, EXCEPT B5° C HIGH TEMP
 OPERATING TEMPERATURE: -65° C TO 165° C
 CORROSION: MIL-STD-202, METHOD 101, CONDITION B
 SHOCK: MIL-STD-202, METHOD 213, CONDITION I
 VIBRATION: ML-STD-202, METHOD 204, CONDITION D
 MOISTURE RESISTANCE: MIL-STD-202, METHOD 106



CABLE STRIP DIMENSIONS

4:1


DRAWING NO.			
C - 142-0303-011/020			
0 REVISIONS			
ENGINEERING RELEASE			
1	8-28-92	R H A K	9-1-92 ECO 41221
VERSION UPDATE			
1a	4-17-95	R S I R P H W A B A	4-26-95 ECN 43193
VERSION UPDATE			
1b	5-17-00	R S S S S H S S S H	8-2-00 ECN 47111
ADDED: CONTACT CRIMP TOOL P/N'S			
* REVISION NUMBER FOLLOWED BY AN ALPHA *			
* CHARACTER INDICATED DRAWING CLARIFY *			
* CATION OR PART NUMBER ADDITION ONLY *			
1c	11-7-DD	R K I R H A K B	ECN 4731B

CUSTOMER DRAWING

THIS DRAWING TO BE INTERPRETED PER ANSIZ 14.5M - 1982

"μSTATION"

COMPANY CONFIDENTIAL

TOLERANCE UNLESS OTHERWISE SPECIFIED	DRAWN BY TAK	DATE 5-14-92	 299 Johnson Ave. P.O. Box 1732 Waseca, MN 56093-0832	
DECIMALS .XX	CHECKED BY	DATE	TITLE JACK ASSEMBLY STRAIGHT CABLED SMA, RG 316	
.XXX REF	APPROVED BY TAK	DATE 8-28-92	CODE NO.	DRAWING NO. C - 142-0303-011/020
MATL	APPROVED BY RJB	DATE 8-28-92	RELEASE DATE 9-1-92	SCALE 10:1 U/M INCH SHEET 2 OF 2
FINISH				